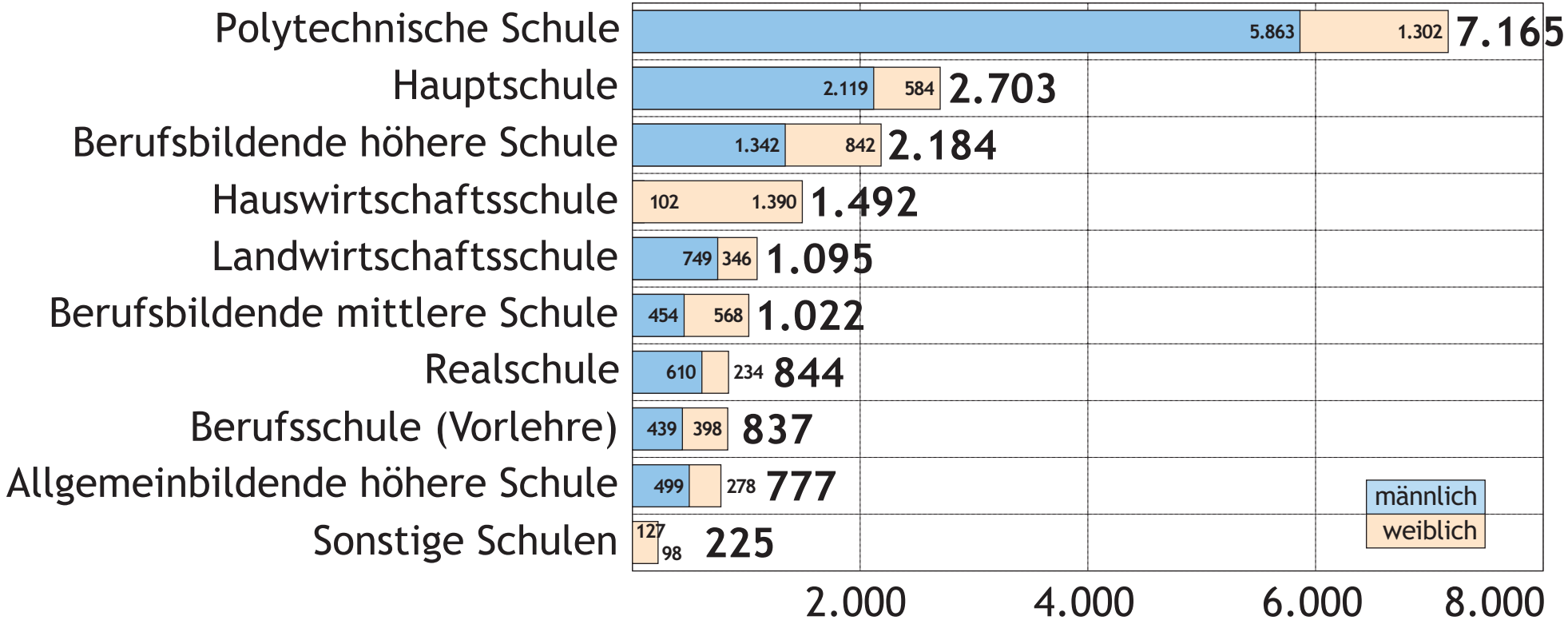Schulische Vorbildung der Lehrlinge